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Wednesday, 6/6/2007 1:48:47 PM Dser. **Process Sheet** : FLOAT WEB **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer Job Number : 32782 : 10792 **Estimate Number** : D3289041 Part Number P.O. Number \$ 07.06.07 : D3289 UNDER REVIEW **Drawing Number** : 6/6/2007 S.O. No. : This Issue : N/A : NC Project Number Prsht Rev. ; B : LANDING GEAR **Drawing Revision** : // Type First Issue : 26762 Material Previous Run : 6/22/2007 Each **Due Date** Written By Checked & Approved By New Issue KJ/JLM : Est Rev:A Comment **Additional Product** Job Number: Description: Machine Or Operation: Seq. #: Extrusion 'I Beam' thin D26005108 1.0 Comment: Qty.: 5,0000 Each(s) 1.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description -D2600-5-108 D32833 :2:0 Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s) **Qty Part Number** Description Doubler ~-2 D3283-3 Rivet, Universal Head MS20470AD47 - 3.0 Comment: Qty.: 425.0000 Each(s) 85.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description Batch 85 MS20470AD4-7 Rivet LANDING GEAR RESOURCE 1 LANDING GEAR 1 Comment: LANDING GEAR RESOURCE 1 1-Cut D2600-5-108 to as per Dwg D3289 2-Transfer drill web from D3283-3 doublers 3-Drill web using DT8748 as per Dwg D3289 4-Using uni-bit, open holes as per Dwg D3289

Page 1

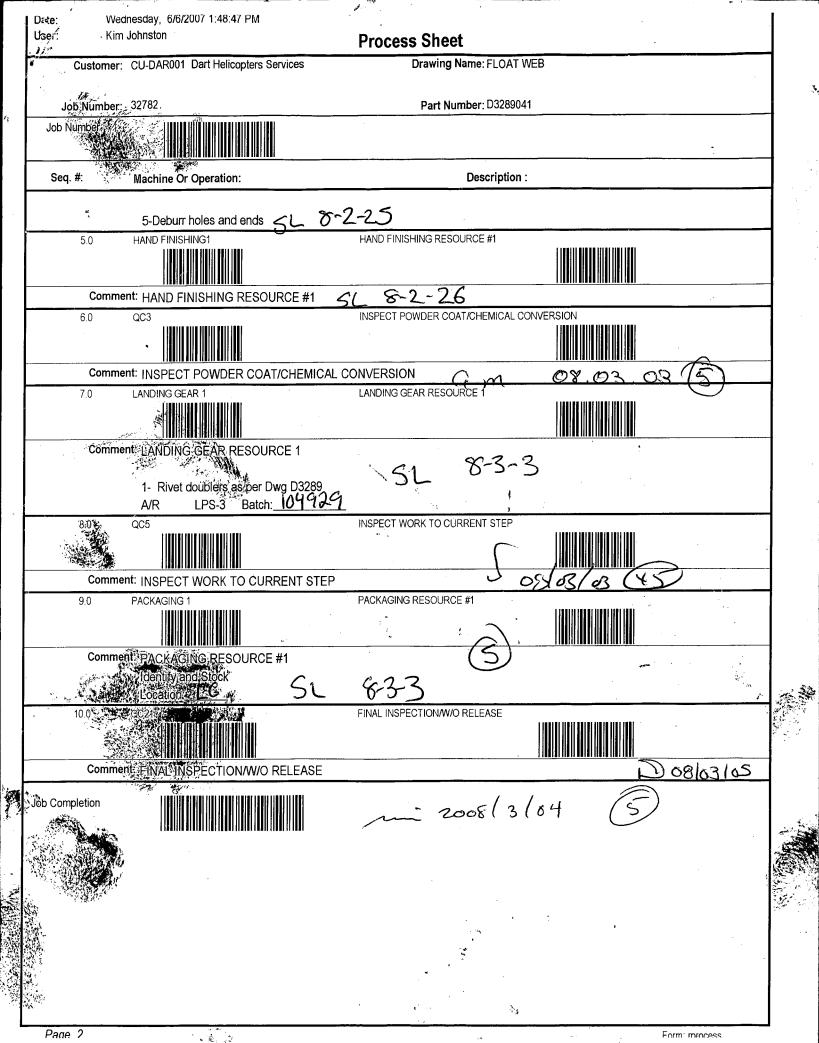
## Dart Aerospace Ltd

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